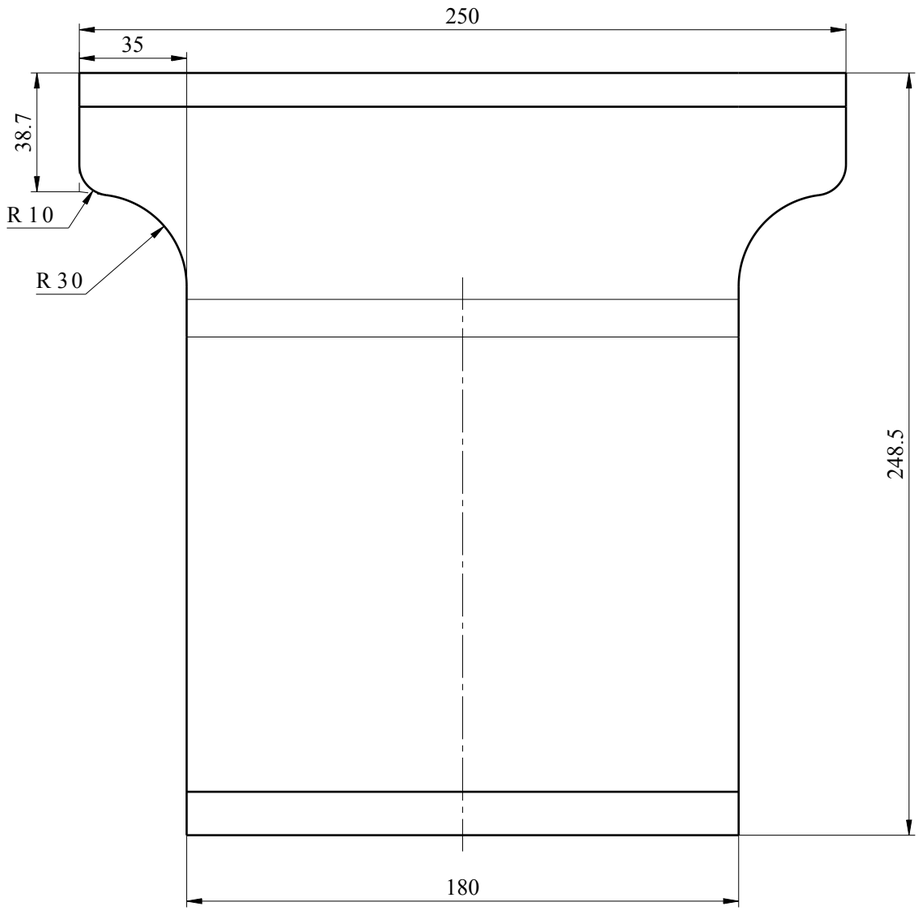
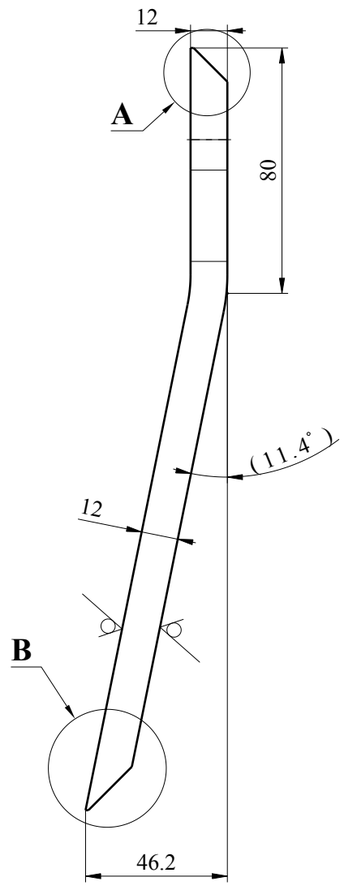
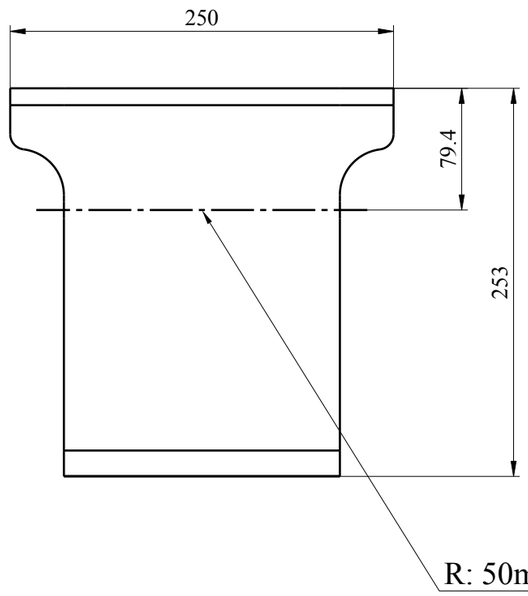
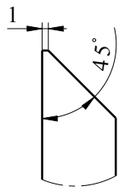
Bu çizim TÜRASAŞ'ın yazılı izni olmadan herhangi bir amaç için ÇOĞALTILAMAZ veya KULLANILAMAZ.



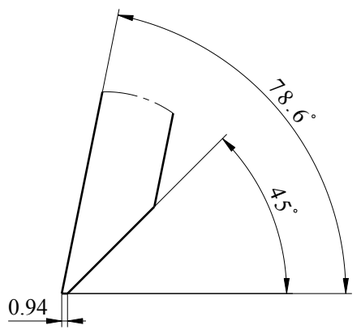




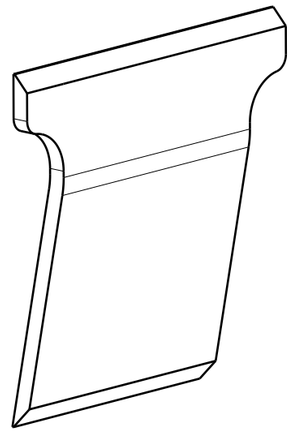
Unfolded view



Detail A
Scale: 1:1



Detail B
Scale: 1:1



Isometric view

NOTES:

1. MANUFACTURING SHALL BE DONE ACC. TO STANDARD OPERATING PROCEDURES.
2. UNFOLDED VIEW FOR INFORMATION ONLY. ELEMENT PRODUCER IS OBLIGATE FOR KEEPING FINAL DIMENSION.

+0,2 -0,5 | +0,2 +0,5

for chamfered edges | Ra 12,5 | ISO 2768-cK

Thermal cutting: ISO 9013-332

General element roughness: ( ) Ra 12,5

	PLATE	EN 10025-2	S355J2+N	4,242	250x248x12
Adet	Parça Adı	Standart No	Malzeme	Birim Ağırlık Kg	Yarı Mamülün Ölçüleri

Bu çizim kritik kalite parametresi içerir mi? Hayır — Kritik kalite parametresi şu şekilde gösterilmiştir. CTQ

Grup No: | Tasnif No:

Tip: E5000

Tadilat: -

Toleransı verilmeyen ölçüler için ilgili standartlar:
EN 13920 BBF (Kaynaklı yapılar)
EN 22768-1m (Uzunluk ve açı ölçüleri)
EN 22768-2 K (Şekil ve Konumlar)

Resim	M.ERSOY	23.08.2022
Kontrol	M.AKÇA	06.08.2021
Ky Müh.		
Kaynak Parametresi	- - -	
Ölçek	1:2	Kağıt Ebadı A3

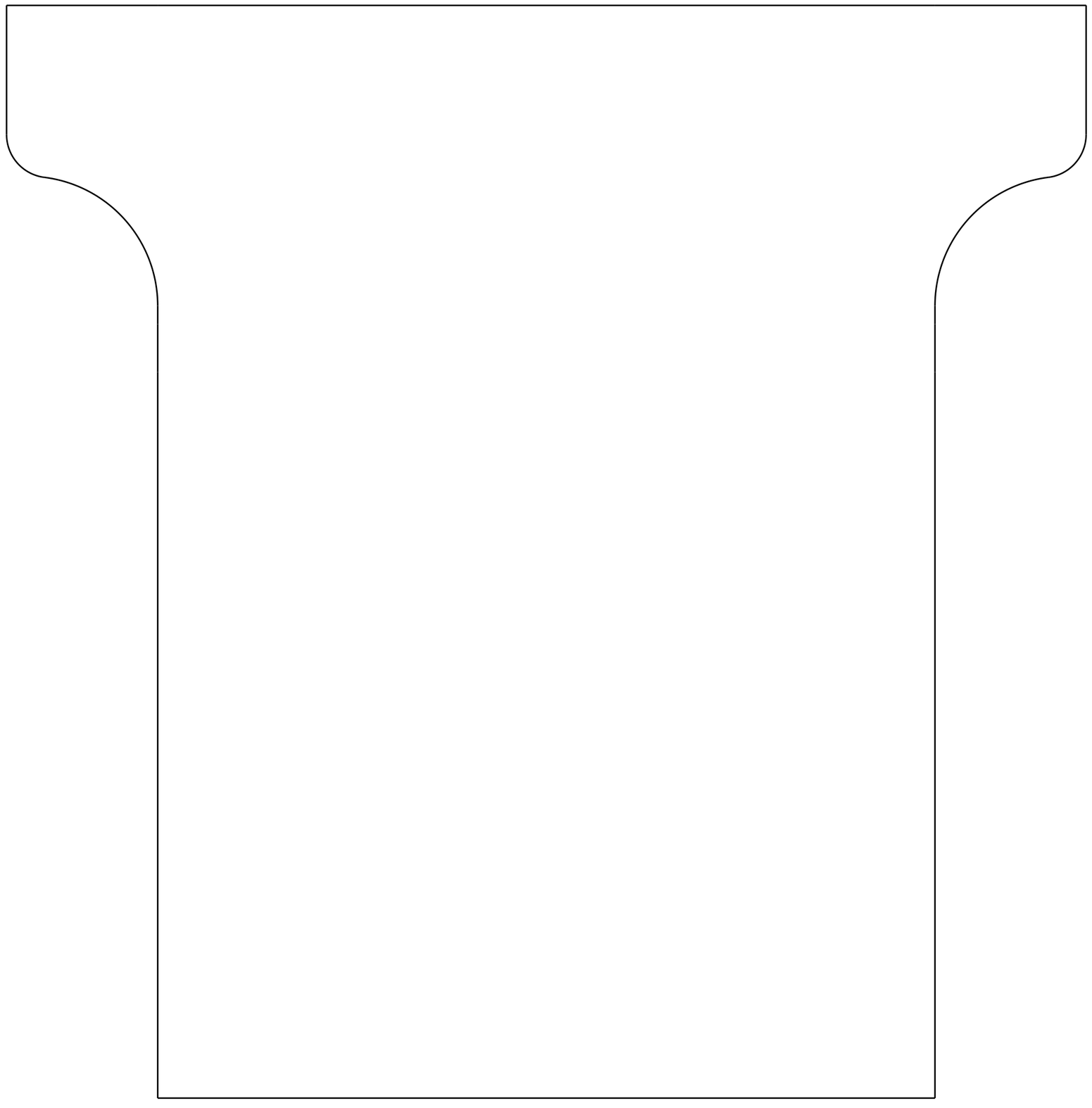
Onay: T.EROĞLU
Tarih: 13.08.2021

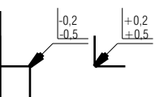
PLATE

TÜRASAŞ
Türkiye Raylı Sistem Araçları Sanayii A.Ş.
Eskişehir Bölge Müdürlüğü

den proje
Bu yerine geçti.
Komple Resim/Poz No

001BF9900028-000M




-0,2
-0,5
+0,2
+0,5